

PRE-ELEC[®] PP 1375

PP injection moulding compound
 Easy to injection mould
 Electrically conductive

Applications: Crates
 Boxes
 Tote bins

PRE-ELEC[®] PP 1375 is a carbon black filled conductive polypropylene compound with high MFI. In addition to a low electrical resistivity, it has an excellent balance of mechanical properties and is easy to injection mould.

Electrical properties	Unit	Typical value	Test method
Surface resistance	Ω	$< 10^4$	IEC 61340-2-3
Volume resistivity	$\Omega.cm$	< 1000	PRE021

General properties	Unit	Typical value	Test method
Specific gravity	-	0.98	ISO 1183
Mould shrinkage	%	1.5-2.0	ISO 294-4
Melt flow index (* 230 °C / 2.16 kg 230 °C / 5.0 kg)	g/10 min	20 95	ISO 1133

Mechanical properties	Unit	Typical value	Test method
Tensile strength	MPa	28	ISO 527
Elongation at break	%	14	ISO 527
Flexural modulus	MPa	1300	ISO 178
Impact strength, Charpy			ISO 179
Unnotched, +23 °C	kJ/m ²	NB	
Notched, +23 °C	kJ/m ²	15	
Unnotched, -20 °C	kJ/m ²	50	
Notched, -20 °C	kJ/m ²	7	
Hardness			ISO 868
Shore A	-	> 90	
Shore D	-	65	

Thermal properties	Unit	Typical value	Test method
Vicat, Rate A	°C	150	ISO 306/A50
HDT, 0.45 MPa	°C	91	ISO 75/Bf
HDT, 1.8 MPa	°C	54	ISO 75/Af

Test specimen: injection moulded rod; Thickness: 10 mm, width: 4 mm

*) Measured from granulates

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We do not intentionally add or incorporate hazardous substances in our production. This product is REACH and RoHS compliant.

See Premix document center for more detailed information of our products and issues related to processing of conductive plastics

Processing instructions

	Unit	Value range
Injection moulding		
Material temperature	°C	200 - 250
Mould temperature	°C	60 - 80
Injection pressure	Bar	600 - 800
Injection speed		moderate

Notes

Processed similar to filled PP. These parameters are for guidance only. The process parameters should always be optimized for the used equipment. The instructions of the equipment manufacturer should be followed. Caution should be taken when handling molten material as it is extremely hot and may cause severe burns.

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